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Swivel-forming machine SFM 450 confirms its machine design in series production

When designing the swivel-forming machine SFM 450 in 2006 the main targets were to develop a machine design which would offer the following advantages over the machine designs so far existing on the market:

- better operability of the machine
- shorter setting times
- shorter production times

The expectations placed on the new machine design of the swivel-forming machine SFM 450 by M/s. WF and their clients have been completely met. For months the machines installed in 2007 have been proven their complete fitness and suitability during series production in the clients' facilities.

The experience gained in series production of the machines so far shows that all three main targets mentioned before have been completely achieved with the new machine design of the swivel-forming machine SFM 450.

For example, the setting and production times of the SFM

could be successfully reduced by 10-15% compared with machines so far known on the market. For the production times (including loading/unloading) achieved with the swivel-forming machine SFM 450 with the production of high-pressure gas cylinders please refer to the following table.

In cooperation with their clients, M/s. WF will continue to optimise the successfully introduced, newly developed machine design of the swivel-forming machine SFM 450 in order to achieve even better results also for future WF clients.



Pipe Ø	Cycle time bottom forming	Cycle time neck forming
232 mm	40 sec	35 sec
267 mm	45 sec	35 sec
316 mm	50 sec	40 sec
356 mm	55 sec	50 sec
406 mm	65 sec	60 sec